Work Orde	er ID 88599 :18:37 PM		*885	99*						Page 1
Item ID: Revision ID:	D350-607-501	A	Accept	*N900	740	100	)* s	Setup Star Stop	1 1	S1* S2*
Item Name: Start Date: Required Date:	Basket Conversion  7/27/12	*1* *1*		Cust Item II Customer:	<b>)</b> :			·	"IVI	57
Approvals:	Process Plan:HLTQC:	Date: \2   08   08	Tooling: SPC (Y/N):		te:		F	Run Star Stop	, "I <b>V</b> I	R1* R2*
Sequence ID/ Work Center I	Operation D Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr									
D350-607-3 100 *100* DC Document Control	A  DOCUMENT CONTE  Memo  Photocop	ROL y bluefile & type labels per PP	0.00 0.00 PD350-607-501 CHG003	AS 17 / 10 a/cs			<u> </u>	J) 6	MLT	12-9-18
*140 *140 * Packaging Packaging	Pick Kit <b>Memo</b>		0.00					01/2	/ <u>4/1-</u>	
150 *150* QC	QC4- 100% Inspect k <b>Memo</b>	its for completeness	0.00 0.00 <b>16</b>	7/09	(·G		(£(	<u> </u>		

									DQA:	Date:	<b>*</b>
NCR: Yes	/ No				WORK ORDER NON-	CONFOR	MANCE / UP	DATE	QA Closed:	Date:	<b>y</b>
Work Order:					DISPOSITION			AGAINST DE	PARTMENT	/PROCESS	
Part No.					Rework Scrap Use-as-is Work Order Update	4 1	Skid-tube  Machining noforming Large Fab	Crosstube Small Fab Finishing Composite		Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other
Root				Descri	ption of work order update	Initial	Ac	ction	Sign &		
Cause	Date	Step	Qty		or Non-conformance	Chief Eng	Desc	cription	Date	Verification	QC Inspector
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quip/Tooling											
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Other	1										
rocess						1					
upplier	1				~ (						
raining	1				· ·	3					

**FAULT CATEGORY** 

**Landing Gear** General Bending Bend Grain Ovalized Pressure/Forced Centre Not Concentric to O/S BOM/Route Hardware Over/Under tolerance Temperature/Cure Cracks Broken/Damaged Inspection Incomplete Part Incorrect Weld Crushed/Crimped. Burrs Instructions Incomplete/Unclear Part Lost/Missing Wrong Stock Pulled Cuffs Contamination Maintenance Part Moved **Heat Treat** Countersink Mislabeled Positioned Wrong Inspection Strip in Tube Cut Too Short Misread Other Power Loss/Surge Ripples in Bend Drill Holes Offset Torque Waves in Extrusion Drawing Out of Calibration Turning Sequence Finish Out of Sequence Wave/Twist in Tube Folio Outside Dimensions

Unapproved

170

QC21- Final Inspection - Work Order Release

0.00

\*170\*

QC

Memo

Location:

0.00

Quality Control

1219119 78 1209-18

Insp.

Page 2

NCR:	Yes	/ No				WORK ORDER NON-	COI	NFORN	/IANCE / UP	DATE			,
											QA Closed:	Date:	
Work Ord	er:					DISPOSITION				AGAINST DE	PARTMENT	/PROCESS	
Part I	No.					Rework Scrap Use-as-is Work Order Update		Therm	Skid-tube  Machining noforming Large Fab	Crosstube Small Fab Finishing Composite	4	Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other
Root					Descri	ption of work order update	1	nitial	Act	tion	Sign &		
Cause		Date	Step	Qty	(	or Non-conformance	Ch	ief Eng	Desc	ription	Date	Verification	QC Inspector
Doc/Data Equip/Tooling Operator Material Setup Other Process Supplier Training Unapproved													
							AUL	T CATE	3ORY				
Landi		Gear  Bending  Centre No  Cracks  Crushed/  Cuffs  Heat Trea  Inspection  Ripples in  Torque W	Crimped it n Strip in i Bend	Tube		General Bend BOM/Route Broken/Damaged Burrs Contamination Countersink Cut Too Short Drill Holes		Instructi Mainte Mislabe Misread Offset	on Incomplete ions Incomplete/l nance led	Unclear	Ovalized Over/Under Part Incorred Part Lost/Mi Part Moved Positioned V Power Loss/	ct sissing Vrong	Pressure/Forced Temperature/Cure Weld Wrong Stock Pulled .
		Tordae M	raves in t	extrusion	1	Drawing	1	Jour of C	Calibration				

Out of Sequence

Outside Dimensions

DQA:

Date:

Turning Sequence

Wave/Twist in Tube

Finish

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

. Picklist Print August-02-12 1:18:36 PM Work Order ID: Parent Item:

Parent Item Name:

88599

D350-607-501

Basket Conversion

**Start Date:** 7/27/12 Start Qty: 1.00

Required Date: 8/10/12

Page 1

Required Qty: 1.00

Comments:

IPP REV:A 10-08-19 AS F ECN12-535 DD VERF:EC

REV:A 10-08-19 AS PER REV.A	DD VERF BY:EC	IPP REV:B 12.03.06 AS PE
_		

		ECN12-535 DD VI	ERF:EC											
	Component Item ID/	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
ζ	D2690-6 Lanyard Assembly		Manufactured	No				Each	27.0000	,	I	- (		
	j				Location		<u>Loc Oty</u> 27	L	oc Code					
/					ST017 869	26	27			86	926			
5	D3910-3 Crosstube Lug		Manufactured	No				Each	20.0000	<del></del>	\ <u> </u>	876	20 /	
					<u>Location</u>		Loc Qty	L	oc Code					
/					st507 856	94	20 20							1
4	D3912-041' Eyebolt Receiver Assemble	у	Manufactured	No				Each	1.0000	<del></del>		F70-	76	(L
	:				Location		Loc Qty	<u>I</u>	oc Code					
					st507 865	64	1							
_	D3984 Rubber Extrusion, Crosst	ibe ()	Manufactured	No				f	199.4840	·	2_		/\	
$\mathcal{C}$	(P)	abe - respublica			Location ST080		<u>Loc Qty</u> 199.484	<u>I</u>	Loc Code			·		
				No	537	707	199.484	Each	13.0000	5	3707			
_	Placard, Instructions		Manufactured	INO							<u> </u>	8773	38_	<del></del>
					Location ST092		Loc Qty		Loc Code					
					870	)37	13							

												DQA:	D:	ate:	,
NCR:	Yes	/ No				WORK ORDER NON-O	100	NFORM	MANCE / UPI	DATE					•
							-		, , , , , , , , , , , , , , , , , , ,		QA CI	osed:	Da	ate:	•
Work Orde	er:					DISPOSITION				AGAINST DE	PARTN	ΛENT	/PROCESS		
Part f	No.					Rework Scrap Use-as-is Work Order Update		Therm	Skid-tube  Machining  noforming  Large Fab	Crosstube Small Fab Finishing Composite	Re		Water Jet d. Eng. Coor re/Packaging Supplie		Engineering Quality Other
Root				*	Descri	ption of work order update		Initial	Act	ion	Sigr	ո &			
Cause		Date	Step	Qty	C	or Non-conformance	Ch	nief Eng	Descr	ription	Da	te	Verification	on	QC Inspector
Doc/Data												•			
Equip/Tooling											}				,
Operator			•												
Material							1								
Setup															
Other							1								
Process															· ·
Supplier		:													
Training															
Unapproved															
						F.	AUL	T CATE	GORY						
Landi	ng G	Gear				General				·					
		Bending				Bend		Grain			Ovaliz	ed			Pressure/Forced
		Centre No	t Concer	ntric to (	o/s	BOM/Route		Hardwa	re		Over/I	Under	tolerance		Temperature/Cure
		Cracks				Broken/Damaged		Inspecti	on Incomplete		Part Ir	ncorre	ct	·	Weld
		Crushed/0	Crimped.			Burrs		1	ions Incomplete/L	Inclear	Part Lo	ost/M	issing		Wrong Stock Pulled
		Cuffs				Contamination		Mainte	·		Part N		_	L	, ~
		Heat Trea	t			Countersink		Mislabe	led	<u> </u>	Positio		Vrong		
		Inspection	Strip in	Tube		Cut Too Short		Misread	I		Power		•		Other

Offset

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Torque Waves in Extrusion

Drill Holes

Drawing

Finish

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

. Picklist Print
August-02-12 1:18:36 PM

Work Order ID:  Parent Item:  Parent Item_Name?	88599 D350-607-501 Basket Conversion							Pate: 7/27/12 Qty: 1.00	Required Date: 8/10/12 Required Qty: 1.00
D4086-200 Placard, Max Load		Manufactured	No			Each	9.0000		F7737 6
				<u>Location</u>	Loc Qty		Loc Code		
				ST093	. 9				_
				72051	1				<del>_</del>
				84416	8			-1.	_
D4086;215 Placard, Max Load		Manufactured	No			Each	7.0000		
Tracard, Wax Load				Location	Loc Qty		Loc Code		4
				ST093	1				
				65896	1				
				ST095	6			r	_
1				87674	6			876	19-
D4086=220 Placard, Max Load		Manufactured	No			Each	30.0000		
Typodra, Max Loud				Location	Loc Oty		Loc Code		\
				ST093	30				<u></u>
				69500	2				<b>~</b> _
/				84149	16			8414	2
				85618	12				
D4086-232 Placard, Max Load		Manufactured	No			Each	6.0000		
Tuodica, Ivian Boas				Location	Loc Qty		Loc Code		
1				ST093	6			3.0	<del>_</del>
				78969	6			78969	
D4148-041 Crosstube Lug Assembly,	y, Fwd	Manufactured	No			Each	16.0000		1 /2/14/10
				Location	Loc Qty		Loc Code		′ /
				ST468	16				
				85752	14			8579	52
				88047	2				<u> </u>

NCR:	Yes	/ No				<b>WORK ORDER NON-</b>	100	VFORM	MANCE / UPD	ATE	,		,
-									-		QA Closed:	Date:	•
Work Orde	er:					DISPOSITION				AGAINST DE	PARTMENT	/PROCESS	
Part I	- No					Rework Scrap Use-as-is Work Order Update		t Therm	Skid-tube  Machining  noforming  Large Fab	Crosstube Small Fab Finishing Composite	4	Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other
Root Cause		Date	Step	Qty		ption of work order update or Non-conformance	1	Initial nief Eng	Acti Descri		Sign & Date	Verification	QC Inspector
Doc/Data	П	Dute	Step	Qiy	`	or reon comormance	1	ner eng	Descri	ption	Date	vermeation	Qe mspector
Equip/Tooling	Н												
Operator													
Material											1		
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Other													
Process													
Supplier	Ш												
Training	Ш												
Unapproved												·	
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Landi	$\overline{}$				_	General		1 .			7	_	7
	-	Bending				Bend	<u> </u>	Grain		<u> </u>	Ovalized	_	Pressure/Forced
	Н	Centre No	t Concer	itric to (		BOM/Route	_	Hardwa		<b> </b>	Over/Under	<del></del>	Temperature/Cure
	-	Cracks				Broken/Damaged	<u> </u>	1 '	on Incomplete		Part Incorre	<b> </b>	Weld
	-	Crushed/(	rimped.		<u> </u>	Burrs	$\vdash$	4	ions Incomplete/U	nclear	Part Lost/Mi	ssing	Wrong Stock Pulled
	$\vdash$	Cuffs			-	Countamination	$\vdash$	Mainte		<u> </u>	Part Moved	.,	
		Heat Trea		Tubo	<u> </u>	Countersink	$\vdash$	Mislabe		<u> </u>	Positioned V		1000
	$\boldsymbol{\vdash}$	Inspection	-	iube	-	Cut Too Short	$\vdash$	Misread	1	L	Power Loss/	Surge	Other
	1 1	Ripples in	Rena		1	Drill Holes	1	Offset					

Out of Calibration

Out of Sequence

Outside Dimensions

DQA:

Date:

Turning Sequence

Wave/Twist in Tube

Torque Waves in Extrusion

Drawing

Finish

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

	Picklist Print August-02-12 1:18:										Page 3
	Work Order ID: Parent Item: Pagent Items Name:	88599 D350-607-501 Basket Conversion							Start Date: 7/2 Start Qty: 1.0	-	d Date: 8/10/12 ed Qty: 1.00
	D4149-041 Crosstube Lug Assembly	/ Aft	Manufactured	No				Each	8.0000	0 860	26
	Crossade Eug rissemery	, , , , , , ,			Location		Loc Qty		Loc Code		
/	/				ST468		8		<u>=====</u>		,
						749	8			·	
$\overline{}$	D4150:041 Attachment Arm Assem	hlv	Manufactured	No				Each	0.0000	1 8	7 462
` .	D4151-941 BasketIFwd Hardpoint A		Manufactured	No				Each	7.0000	10 87	150 h
•		•			Location		Loc Oty		Loc Code		
					GA		-4				
					ST103		11				
_	-					792	7				
C	D4151-043 Basket Fwd Hardpoint A	Assembly, Upper	Manufactured	No				Each	11.0000	0 85	795 K
					Location		Loc Qty		Loc Code		
	1				ST103		11				
,					85	5795	11				
ノフ	AN4-13A Bolt		Purchased	No				Each	1,231.0000	6 /22	For Stay
					Location		Loc Qty		Loc Code		
	•				ST356		500			AND PRODUCTION OF THE PRODUCTI	
			·		13	22416	500			<del> </del>	
					ST357		731		_		
						20187	19			<u> </u>	
						20422	2		_	<u> </u>	
						20770	12				
						21652 22063	588 110		_		

											DQA:	Date:	
NCR:	res /	No				<b>WORK ORDER NON-</b>	100	<b>NFORM</b>	MANCE / UPI	DATE			,
	•								-		QA Closed:	Date	
Work Orde	or.					DISPOSITION				AGAINST DE	PARTMENT	/PROCESS	
Part I	No					Rework Scrap Use-as-is Work Order Update		ا Thern	Skid-tube  Machining noforming  Large Fab	Crosstube Small Fab Finishing Composite	-1	Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other
Root					Descri	ption of work order update		nitial	Act	tion	Sign &		
Cause	Da	ite	Step	Qty	(	or Non-conformance	Ch	ief Eng	Descr	ription	Date	Verification	QC Inspector
Doc/Data													
Equip/Tooling													
Operator													
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Other													
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Landi	ng Gear					General		_			_		
	Bend	ding				Bend		Grain			Ovalized		Pressure/Forced
	Cent	re Not	Concer	tric to	o/s	BOM/Route		Hardwa	re		Over/Under	tolerance	Temperature/Cure
	Crac	ks				Broken/Damaged		Inspecti	on Incomplete		Part Incorre	ct	Weld
	Crus	hed/Cr	rimped.			Burrs		Instruct	ions Incomplete/l	Jnclear	Part Lost/M	issing	Wrong Stock Pulled
	Cuffs	S	•			Contamination		Mainte	nance		Part Moved	_	_
	Heat	Treat				Countersink		Mislabe	led		Positioned V	Vrong	

Misread

Out of Calibration

Out of Sequence

Outside Dimensions

Offset

Power Loss/Surge

Other

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Inspection Strip in Tube

Torque Waves in Extrusion

Cut Too Short

Drill Holes

Drawing

Finish

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Loc Oty Loc Code Location 331 23 23 122452 3 ST315 114340 118612 2

PIN, QUICK RELEASE

Purchased

												DQA:	Da	ate:	•
NCR:	/es	/ No				WORK ORDER NON-O	100	NFORM	MANCE / UP	DATE					
									•			QA Closed:	Da	ate:	•
Work Orde	sr.					DISPOSITION				AGAINST D	E	PARTMENT,	PROCESS		
Part N	۱o.					Rework Scrap Use-as-is Work Order Update		r Therm	Skid-tube  Machining noforming Large Fab	Crosstube Small Fab Finishing Composite			Water Jet d. Eng. Coor e/Packaging Supplier		Engineering Quality Other
				-	45.00	Work order opudie	J		carge rab	Composite			ouppiic.		I I
Root		D-4-	Ch	0.1		ption of work order update	1	Initial		tion		Sign &	.,		001
Cause		Date	Step	Qty		or Non-conformance	Cn	ief Eng	Desc	ription		Date	Verification	<u>in</u>	QC Inspector
Doc/Data															
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Operator									-						
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Process															
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Unapproved		<u> </u>					<u> </u>								
						F.	AUL	T CATE	GORY						
Landi		1				General				_		•			•
		Bending				Bend		Grain		L		Ovalized			Pressure/Forced
		Centre No	ot Concer	ntric to	o/s	BOM/Route		Hardwa	re			Over/Under	tolerance	L	Temperature/Cure
		Cracks				Broken/Damaged		Inspecti	on Incomplete			Part Incorre	et		Weld
		Crushed/	Crimped.			Burrs		Instruct	ions Incomplete/	Unclear		Part Lost/Mi	ssing		Wrong Stock Pulled
		Cuffs				Contamination		Mainte	nance	Γ		Part Moved			<del>-</del>
		Heat Trea	t			Countersink		Mislabe	led	_		Positioned V	Vrong		
		Inspection	n Strip in	Tube		Cut Too Short		Misread	!			Power Loss/	Surge		Other

Offset

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Torque Waves in Extrusion

Drill Holes

Drawing

Finish

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August-02-12 1:18:36 PM

August-02-12 1.10											
Work Order ID:	88599							Start Da	e: 7/27/12	Dogui	red Date: 8/10/12
Parent Item:	D350-607-501										
Parent Item Name:	Basket Conversion							Start Q	y: 1.00	Requ	ired Qty: 1.00
MS210421-4		Purchased	No				Each	5,799.0000		22	
Nut									4181		
,				Locatio	<u>n</u>	Loc Oty		Loc Code			
				314		5000				_	
					122452	5000			12245	2	
				ST300		799				_	
					104248	1				_	
					116823	8				_	
					119075	116			<u> </u>	<del></del>	
ì					121011	193				_	
					121444	481					1
MS24665_151) Cotter Pin		Purchased	No				Each	140.0000			
Coller I III				Locatio	<u>on</u>	Loc Qty		Loc Code			
\				ST309		140				_	
1					17566	140			17666		1
NASISISH4L		Purchased	No				Each	385.0000		2. —	
WASHER				Location	o <b>n</b>	Loc Qty		Loc Code			
				FG	<del></del>	8					
					103691	8					
				ST277		377				_	
				012//	118709	8					
					120390	369			120 39	Ū	•
NAS1149F0432P		Purchased	No				Each	1,472.0000		44	lukha 1
Washer	•	Fulcilaseu						,	-		/45/5/17/
				<u>Locati</u>	<u>on</u>	Loc Oty		Loc Code	•		, ,,
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					122441	600				_	
				ST275		872					
					121350	15				_	
					122151	857			M/22	151	

NCR:	Yes / No	,			WORK ORDER NON-O	100	NFORM	MANCE / UPE	DATE		-			
										Q	A Closed:	Da	te:	•
Work Orde	er.				DISPOSITION				AGAINST DI	EP#	ARTMENT/	PROCESS	.,	
Part N	No		· :		Rework Scrap Use-as-is Work Order Update		f Therm	Skid-tube  Machining noforming  Large Fab	Crosstube Small Fab Finishing Composite			Water Jet d. Eng. Coor. e/Packaging Supplier		Engineering Quality Other
110111	···				Work Order opdate	J		carge rab	composite			Supplier		
Root	<b>D</b>	<u> </u>	٥.		ption of work order update	ţ	Initial	Acti			Sign &			
Cause	Date	Step	Qty		or Non-conformance	Cn	nief Eng	Descri	iption	+	Date	Verificatio	n	QC Inspector
Doc/Data	$\vdash$													
Equip/Tooling Operator	$\vdash$													
Material	H	1												
Setup		ļ												
Other	<del>-  </del>	ļ									-			
Process														
Supplier														
Training														
Unapproved														
					F	AUL	T CATE	GORY			•			
Landi	ng Gear				General		_							
	Bendin	3			Bend		Grain			o	valized			Pressure/Forced
	Centre	Not Conce	ntric to (	o/s	BOM/Route		Hardwa	re		<u></u> o	ver/Under	tolerance		Temperature/Cure
	Cracks				Broken/Damaged	<u></u>	Inspecti	on Incomplete		Pa	art Incorrec	:t		Weld
	_	d/Crimped			Burrs	L_	4	ions Incomplete/U	Inclear	Pá	art Lost/Mis	ssing		Wrong Stock Pulled
	Cuffs				Contamination		Mainte	nance		_ Pi	art Moved			
	Heat Tr				Countersink		Mislabe	led		P	ositioned W	/rong		,
	Inspect	ion Strip in	Tube		Cut Too Short		Misread	1		P	ower Loss/S	Surge		Other
	Ripples	in Bend			Drill Holes	1.	Offset							

Out of Calibration

Out of Sequence

Outside Dimensions

DQA:

Date:

Turning Sequence

Wave/Twist in Tube

Torque Waves in Extrusion

Drawing

Finish

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

Picklist Print

Page 6

August-02-12 1:18:37 PM

Work Order ID:

88599

Parent Item:

D350-607-501

Parent Item Name:

AS1149C0463R

**Basket Conversion** 

Purchased

No

**Start Date:** 7/27/12

Required Date: 5.2.

Required Qty: 1.00

State 1.00

Start Qty: 1.00

719.0000 Each

<b>Location</b>	Loc Qty	Loc Code	
FP001	1		
115358	1		
ST297	718		
117735	17		-/1000
119097	701		1/907/

NCR:	Yes	/ No	•			WORK ORDER NON-C	COL	NFORM	MANCE / UP	DATE			
											QA Closed:	Date:	•
Work Ord	er:					DISPOSITION				AGAINST DE	PARTMENT	/PROCESS	
Part I	. No.					Rework Scrap Use-as-is Work Order Update		Therm	Skid-tube  Machining noforming Large Fab	Crosstube Small Fab Finishing Composite		Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other
Root					Descri	ption of work order update	Ti	nitial	Act	tion	Sign &		
Cause		Date	Step	Qty		or Non-conformance	Ch	ief Eng	Desc	ription	Date	Verification	QC Inspector
Doc/Data Equip/Tooling Operator Material Setup Other Process Supplier Training Unapproved													
			<del> </del>				AUL	T CATE	GORY	·			
Landi		Bending Centre No Cracks Crushed/ Cuffs Heat Trea Inspectio Ripples in	Crimped. at n Strip in i Bend	Tube		General Bend BOM/Route Broken/Damaged Burrs Contamination Countersink Cut Too Short Drill Holes		Instruct Mainte Mislabe Misreac Offset	on Incomplete ions Incomplete/ nance led	Jnclear	Ovalized Over/Under Part Incorre Part Lost/M Part Moved Positioned V	ct sissing Vrong	Pressure/Forced Temperature/Cure Weld Wrong Stock Pulled Other
	Torque Waves in Extrusion				n l	Drawing	Out of Calibration						

Out of Sequence

Outside Dimensions

Date:

DQA:

Turning Sequence

Wave/Twist in Tube

Finish Folio

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

## DART AEROSPACE LTD.

## REFERENCE ONLY

**D350-607-3** Page 17 of 19

## 4.0 WEIGHT AND BALANCE

Installation	Weight	LA	TERAL	LONGITUDINAL		
		Arm	Moment	Arm	Moment	
D350-607-541	80.7 lb	± 49.1 in	± 3962 in-lb	135 in	10895 in-lb	
(Standard Basket)	36.6 kg	± 1.25 m	± 45.8 m-kg	3.43 m	125.5 m-kg_	
D350-607-543	65.7 lb	± 49.1 in	± 3226 in-lb	135 in	8870 in- <b>l</b> b	
(Lightweight Basket)	29.8 kg	± 1.25 m	± 37.3 m-kg	3.43 m	102.2 m-kg	
D350-607-545	58.7 lb	± 49.1 in	± 2882 in-lb	135 in	7925 in-lb	
(Standard Basket)	26.2 kg	± 1.25m	± 32,8 m-kg	3.43 m	89.9 m-kg	
D350-607-547	47.7 lb	± 49.1 in	± 2342 in-lb	135 in	6440 in-lb	
(Lightweight Basket)	21.6 kg	± 1.25 m	± 27.0 m-kg	3.43 m	74.1 m-kg	
D350-607-511 (Quick Release Basket Mounting Kit)	7.2 lb 3.3 kg	± 36.9 in ± 0.94 m	± 266 in-lb ± 3.1 m-kg	135 in 3.43 m	972 in-lb 11.3 m-kg	

## 5.0 PARTS LIST

QTY	QTY	QTY	QTY	QTY	ACTYL	PART NUMBER	DESCRIPTION
-541	-543	-545	-547	-511	/-501_	)	
X			<del></del>			D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					Х	D350-607-501	CONVERSION KIT
						-manaaya ' /	LANYARD
1	11	1	1		/	D2690-6/	X-TUBE LUG
				4	\$ 4	D3910-3 5	EYEBOLT RECEIVER ASSY
1	11	1	1		1	D3912-041 /	RUBBER EXTRUSION, X-TUBE
				8 7	_ 8	D3984-030 ->	LONG BASKET ASSY
1						D4030-041	LONG BASKET ASSY, LIGHTWEIGHT
L	1					D4030-043	SHORT BASKET ASSY
		1				D4032-041	SHORT BASKET ASSY, LIGHTWEIGHT
L			11			D4032-043	
1	1	11	11		1	-D4085-37	PLACARD-INSTRUCTIONS
1					1	D4086-200	PLACARD, MAX LOAD
	1				<b>*</b> 1	D4086-215	PLACARD, MAX LOAD
		1			1	D4086-220 /	PLACARD, MAX LOAD
			11		_ 1	D4086-232	PLACARD, MAX LOAD
				1	1 1	D4148-041	FWD X-TUBE LUG ASSY
				1	/ 1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	11		/ 1	D4150-041/	ATTACHMENT ARM ASSY
1	11	1	11		1	D4151-041 \$	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1_1	D4151-043/	BASKET FWD HARDPOINT ASSY (UPPER)
6	6	6	6	-	16	AN4-13A Z	BOLT
	0			16	L 16	AN4-14A 2	BOLT
<del>                                     </del>	1	1	1	10	7 1	-AN4C15	BOLT
1	1 1	1	1		71	AN310C4 2	CASTELLATED NUT
1		1	1		1 1	MS17984-C413 /	QUICK RELEASE PIN
6	6	6	6	16	1 22	MS21042L4 Z	NUT (OR MS21042-4)
1	1	1	1	10	11	MS24665-151	COTTER PIN
2	2	2	2		-2-	-NAS1515H4L	WASHER
		12	12	32	44		-WASHER
12	12	3	3	32 0	3-	NAS1149C0463R	
3	3	3	<u> </u>		3	*TAWO   143004031/	-MUCH ICI

Revision: A

Date: 10.06.28